MG-309MoL

相当规格

AWS	A5.9 ER309LMo
GB/T	29713 S309[illegible]
EN ISO	14343-A G 23 12 2 L
YB/T	5092 H022Cr24Ni13Mo2

特性与用途 |

填充金属中含[illegible]

	C	Mn	Si	P	S	Cr	Ni	Mo	Cu
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

	抗拉强度 MPa	延伸率 %
[illegible]	[illegible]	[illegible]

推荐焊接参数:DCEP(DC+)

线径(mm)	0.8	1.0	1.2
电流范围(A)	55-140	80-190	180-260

中厚